

We are at 2500 Round Table Discussions!

UreaKnowHow.com has reached the impressive milestone of 2500 Round Table discussions. **2500 active Round Table discussion with totally more than 10500 posts** or an average of 4-5 posts per discussion and 2-3 new posts per day. This means everybody who posts a question, for sure will get a reply! ... making the UreaKnowHow.com Round Tables a very valuable information source and place to share experiences.

We thank all participants for their valuable contributions and support and like to highlight and thank very much the **ten most active participants:**

- ❖ Prem Baboo, Dangote Fertilizers Projects Nigeria
- ❖ Norozipour, Khorasan Petrochemical Company Iran
- ❖ Muhammad Farooq, SABIC Agri-Nutrients Co. Saudi Arabia
- ❖ Muhammad Kashif Naseem, SABIC Agri-Nutrients Co. Saudi Arabia
- ❖ Girish Prakash, Yara India
- ❖ Muhammad Adnan Hanif, FFC Pakistan
- ❖ Ahmed Selim, AlexFert Egypt
- ❖ Ali Salman Bokhari, Agritech Pakistan
- ❖ Ahsan Sarfraz, Fatima Fertilizer, Pakistan
- ❖ Majid Mohammadian, OCI The Netherlands

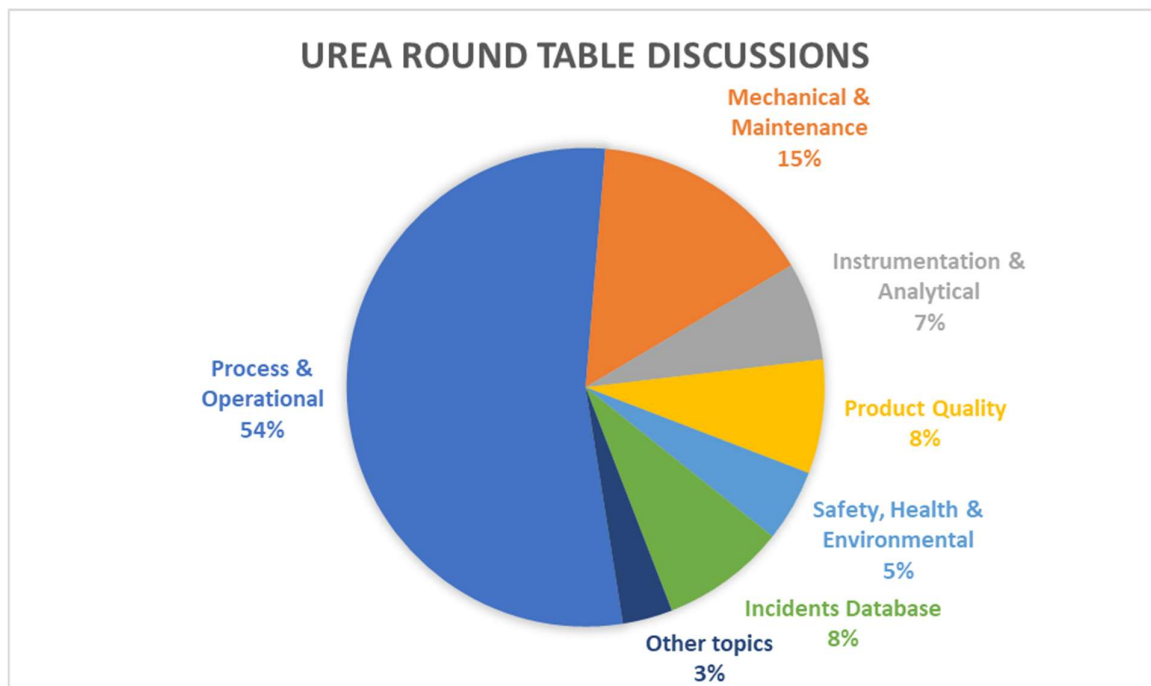
Besides of course urea plant related Round Table discussions, we also facilitate Round Table discussions related to Urea-Ammonium-Nitrate (including an Incident Database), Nitric Acid, NPK, Melamine, Fertilizers (multi-nutrient, carbon footprint, enhanced efficiency, environmental aspects), Ammonia including **Green Ammonia & Electrolyzers and Blue Ammonia and CCUS**.

Find below an overview which category the urea related Round Table discussions cover.

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The 30 most active Round Table urea discussions are:

1. High Efficiency trays for reactor (65 replies)
2. Plant load and biuret content in final product (42 replies)
3. HP Stripper cleaning (41 replies)
4. CO2 absorber in Saipem urea plant (37 replies)
5. Sulfuric acid injection in urea melt (34 replies)
6. Prill buckets (31 replies)
7. Case study of CO2 compressor (29 replies)
8. CO2 compressor capacity limitation (28 replies)
9. Urea carry over from top of rectifier column (27 replies)
10. Urea process passivation and heating up rates (26 replies)
11. Passivation air in the synthesis loop (26 replies)
12. Pressure safety valve experiences (26 replies)
13. Urea melt pump damage (26 replies)
14. Rectifying column heater perforated plate versus orifice plugs (25 replies)
15. Material balance (25 replies)
16. Stripping process (24 replies)
17. Explosivity off-gas MP inerts washing tower (24 replies)
18. Rise in stripper outlet temperature (24 replies)
19. Incident XX-013 Sight glasses (24 replies)
20. Temperature in top HP scrubber (23 replies)
21. The best stainless steels for urea (22 replies)
22. How to strengthen the prill product (22 replies)
23. On stream times HP pumps (21 replies)
24. Deblocking of pipelines after a shut down (21 replies)

- 25. Choking in rectifier column heater (21 replies)
- 26. Urea build up on scraper arms (21 replies)
- 27. Lump in top of evaporator separator (21 replies)
- 28. Compare Stamicarbon – Saipem – TEC process (21 replies)
- 29. Ammonia & Dust emissions (20 replies)
- 30. HP carbamate pumps seal water and HP NH3 pump seal oil (20 replies)

Discussing and exchanging all these experiences with each other between our 7500+ Members representing all nitrogen fertilizer complexes worldwide will definitely improve the Safety and Performance of all these source plant.

We thank very much all our Solution Providers for supporting us and making this initiative possible.

